

## Available Colours and PMS Colours

Textile fabric colours are subject to dye lot variation and will not be exact match to print pantone reference


| wаямтн вatma | мLL | - mama | WSNUER | wewner |
| :---: | :---: | :---: | :---: | :---: |
| Water protectow | - wateresegstant |  | wxteremor |  |
| wnoresstant | yes |  |  |  |
| WVono waterprocetow | owf Panes |  |  |  |

Due to the nature of nylon, special care must be taken throughout the decoration process.

DF7670 - DRYFRAME ${ }^{\circledR}$ Huron Jacket

| GARMENT MEASUREMENTS |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Size | XS | S | M | L | XL | 2XL | 3XL | 4XL |
| Chest - Half Measure | $201 / 4{ }^{\prime \prime}$ | $213 / 4^{\prime \prime}$ | $231 / 4{ }^{\prime \prime}$ | 24 3/4" | 26 1/4" | $273 / 4 "$ | $293 / 4{ }^{\prime \prime}$ | $313 / 4{ }^{\prime \prime}$ |
| Chest - Full Measure | $401 / 2^{\prime \prime}$ | 43 1/2" | $461 / 2^{\prime \prime}$ | 49 1/2" | 52 1/2" | $551 / 2^{\prime \prime}$ | 59 1/2" | $631 / 2$ " |
| Body Length from HPS (At Front) | 28 " | $281 / 2^{\prime \prime}$ | 29" | 29 1/2" | $301 / 2^{\prime \prime}$ | 31 1/2" | 32 " | 32 1/2" |
| Sleeve Length-CB | $343 / 4^{\prime \prime}$ | $351 / 2^{\prime \prime}$ | $361 / 4^{\prime \prime}$ | 37" | $373 / 4{ }^{\prime \prime}$ | $381 / 2^{\prime \prime}$ | $391 / 4^{\prime \prime}$ | 40" |

Finished measurements in inches. Refer to "How to Measure" guide for detailed information on measurement instructions.
ADULT General Sizing Guide

| Size | XS | S | M | L | XL | 2XL | 3XL | 4XL |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Chest | 30"-32" | 34"-36" | $38 "-40{ }^{\prime \prime}$ | 42"-44" | 46"-48" | 50"-52" | 54"-55" | 56"-57" |
| Waist | 26"-29" | 29"-32" | 32"-35" | 35 "-38" | 38 "-41" | 41"-44" | 44"-47" | 47"-50" |
| Sleeve Length-CB | 31"-32" | 32"-33 1/2" | 34"-35" | 35"-36" | 36"-37" | 37 "-38" | 38"-39" | $381 / 2^{\prime \prime}-39$ " |

〕RYFRAME

## PRINTING INSTRUCTIONS FOR NYLON FABRICS

Due to the nature of Nylon fabric, special care must be taken throughout the decoration process. Special care must be taken during the decoration process and after.

Here are some tips to effectively decorate these products.

## Heat Transfer/Screen Printing:

- Garment temperature must not exceed $310^{\circ} \mathrm{F}$ or $154^{\circ} \mathrm{C}$.
- Use fast fushion/low cure temperature ink to help prevent the need for a higher temperature to cure the ink.
- A test sample run is recommended in all printing processes, especially if you have a large order or if your printer does not specialize in printing on Nylon fabrics.

